GUIDE FORMULATION || page 1 of 1



Industrial coating Coating for plastics, black, sprayable for all kind of plastic parts

Basis	Polvurethane
Dasis	rulyulellialle

			K 20103.2 [6]
Component A	Shellsol A 100	(1)	12.80
	Ethyl acetate		12.80
	Desmolac 4340 X/iB	(2)	35.20
	CP 343-1 solution (20 % in Shellsol A 100)	(3)	5.88
Component B	Helio-Beit UN 904	(4)	7.00
	SILLITIN V 85)*	(5)	1.65
Component C	Nappar 6	(6)	11.87
	Isopropanol		12.80
	Total % by weight		100.00

)* or SILLITIN Z 86 PURISS for reduced sedimentation

)* or AKTISIL PF 777 for improved adhesion

Mixing - charge component A

add and disperse component B

complete by component C

Technical Data	Density	0.89 g/cm ³
	Viscosity (20°C, DIN 4 mm flow cup)	15 s

Suppliers (1) Shell Chemicals

(2) Covestro

(3) Eastman Chemical Company

(4) Bollig & Kemper

(5) HOFFMANN MINERAL

(6) ExxonMobil

Our applications engineering advice and the information contained in this formulation are based on experience and are made to the best of our knowledge and belief, they must be regarded however as non-binding advice without guarantee. Working and employment conditions over which we have no control exclude any damage claim arising from the use of our data and recommendations. Furthermore we cannot assume any responsibility for patent infringements, which might result from the use of our information.

