



Industrial coating
Coating for plastics, gray, sprayable
for all kind of plastic parts

Basis Polyurethane

			K 20102.2 [19]
Component A	Shellsol A 100	(1)	13.00
	Ethyl acetate		14.65
	Desmolac 4340 X/iB	(2)	35.30
	Disperbyk-130	(3)	0.50
	CP 343-1 solution (20 % in Shellsol A 100)	(4)	5.88
Component B	Kronos 2059	(5)	4.00
	SILLITIN V 85)*	(6)	1.65
	Special Black 4	(7)	0.08
Component C	Nappar 6	(8)	11.92
	Isopropanol		13.02
Total % by weight			100.00

-)* or SILLITIN Z 86 PURISS for reduced sedimentation
)* or AKTISIL PF 777 for improved adhesion

Mixing

- charge component A
- add and disperse component B
- complete by component C

Technical Data

Density	0.92 g/cm ³
Viscosity (20°C, DIN 4 mm flow cup)	20 s

Suppliers

- (1) Shell Chemicals
- (2) Covestro
- (3) Byk Chemie
- (4) Eastman Chemical Company
- (5) Kronos International
- (6) HOFFMANN MINERAL
- (7) Orion Engineered Carbons
- (8) ExxonMobil

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