GUIDE FORMULATION || page 1 of 1



AUTOMOTIVE INDUSTRY Metal polish ME 17

Basis: Wacker		RR 023
Wacker W 23	(1)	1.0
Wacker AK 100	(1)	4.0
White spirit 100-140 °C		5.0
Shellsol T	(2)	10.0
Oleic acid		3.0
Carbopol EZ 2	(3)	0.3
SILLITIN N 85 (or SILLITIN N 85 PURISS)	(4)	15.0
Diethylaminoethanol (DEAE)		1.0
Triethanolamine		0.2
Water		60.5
Preservative		as needed
Total parts by weight		100.0

Mixing

- disperse Carbopol EZ 2 in water at room temperature
- premix Wacker W 23, Wacker AK 100, white spirit, Shellsol T and oleic acid and
- stir in SILLITIN N 85 (or SILLITIN N 85 PURISS), DEAE, triethanolamine and the preservative one after another

Suppliers

- (1) Wacker
- **Shell Chemicals** (2)
- (3)Lubrizol
- HOFFMANN MINERAL (4)

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