



**AUTOMOTIVE INDUSTRY**  
**Varnish cleaner, water-based**

		RR 010
Water, softened		51.0
Kahlwax self-gloss wax 2090	(1)	1.0
Wacker E 1044	(2)	17.1
SILLITIN Z 86 PURISS	(3)	13.0
Aluminum oxide P 10 feinst	(4)	6.5
 <u>Kelzan solution</u> )*		
Water, softened		11.0
Preservative		(as needed) 0.2
Kelzan	(5)	0.2
Total % by weight		100.0

- Mixing**
- heat water up to 95 °C
  - sprinkle Carnauba self-gloss wax 2090 while stirring and dissolve
  - stir in Wacker E 1044
  - stir in SILLITIN Z 86 PURISS and Aluminum oxide P 10 feinst with a high speed mixer
  - add Kelzan solution with a high speed mixer

)\* Kelzan solution:  
 start with water and preservative  
 add Kelzan with a high speed mixer

- Suppliers**
- (1) Kahl
  - (2) Wacker
  - (3) HOFFMANN MINERAL
  - (4) Almatix
  - (5) CP Kelco

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