



MACHINERY and EQUIPMENT

Roller cover, light-colored

45 Shore A, EPDM, sulfur cure

Guide formulation of Exxon	RRS 21
Vistalon 7606)*	100.0
Zinc oxide	5.0
Stearic acid	1.0
Grundöl AP/E Core 2500 (ex Flexon 815)	80.0
Koresin	2.0
Ultrasil VN 3	30.0
SILLITIN Z 86	60.0
PEG 6000	5.0
Sulfur	0.8
CBS	2.0
TMTD	1.0
ZDMC	1.0
Butyl Zimate	2.0
Total phr	289.8
Density	g/cm ³ 1.12

)* No longer available. Recommended Vistalon 7001

ODR, 160°C

t_{C90} min 8.7

Physical properties

Press cure 20 min @ 160°C

Hardness	Shore A	44
Tensile strength	MPa	10.9
Elongation at break	%	730
Rebound	%	52

Compression set

24 h @ 70°C	ASTM B	%	18
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Air aging, 7 d @ 120°C

Hardness	Shore A	50
Tensile strength	MPa	9.4
Elongation at break	%	605

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