



## CONSTRUCTION INDUSTRY

### Profile, sponge, light-colored

Density 0.60 g/cm<sup>3</sup>, EPDM, sulfur cure / hot air cure

Guide formulation of Exxon	RRS 7
Vistalon 8600	100.0
Whiting	60.0
SILLITIN Z 86	60.0
Process Oil P 100 (ex Sunpar 150)	60.0
Zinc oxide	5.0
Stearic acid	1.0
Sulfur	2.0
MBT	1.0
TMTD	0.8
Butyl Zimate	2.0
TDEC	0.7
Blowing agent BSH	8.0
Total phr	300.5

#### Physical properties

##### Hot air cure 30 min @ 160°C

Density	g/cm <sup>3</sup>	0.58
---------	-------------------	------

##### Compression set

22 h @ 70°C, 40 % deflection	%	11
------------------------------	---	----

Our applications engineering advice and the information contained in this formulation are based on experience and are made to the best of our knowledge and belief, they must be regarded however as non-binding advice without guarantee. Working and employment conditions over which we have no control exclude any damage claim arising from the use of our data and recommendations. Furthermore we cannot assume any responsibility for patent infringements, which might result from the use of our information.