



CONSTRUCTION INDUSTRY
Profile, sponge, light-colored

Density 0.45 g/cm³, EPDM, peroxide cure / LCM cure

Guide formulation of Exxon		RRS 6
Vistalon 9500		50.00
Vistalon 2504		50.00
SILLITIN Z 86		90.00
Mediaplast EP-P)*		50.00
Zinc oxide		5.00
Titanium dioxide		10.00
Silquest A-172NT		0.50
Diethylene glycol		2.00
Rhenogran CaO-80		2.25
Genitron AC4		7.00
EDMA		2.00
Trigonox 29-40		5.00
Perkadox 14-40		5.00
Total phr		278.75
Density	g/cm ³	1.15

)* No longer available. Recommended: Mediaplast PX-2

ODR, ± 5°		120°C	180°C
ML, minimum	dNm	14.5	7
MH, maximum	dNm	---	81
ts ₂	min	7	0.6
tC ₉₀	min	---	3.54

Physical properties

LCM cure 1 min @ 230°C

Density	g/cm ³	0.45
Water absorption	%	6

Compression set		original	post cured 1 h @ 130°C
22 h @ 70°C, 50 % deflection	ASTM B	9.8	8.1

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