



CONSTRUCTION INDUSTRY
Profile, sponge, light-colored

Density 0.40 g/cm³, EPDM, sulfur cure / LCM cure

Guide formulation of Exxon	RRS 4
Vistalon 8510)*	115.00
SILLITIN Z 86	120.00
Grundöl AP/E Core 600 (ex Flexon 876)	50.00
Zinc oxide	8.00
Stearic acid	1.00
PEG 3350	3.00
Silquest A-189	1.50
Rhenogran CaO-80	2.25
Sulfur	1.50
MBT	1.50
TMTD	0.80
DPTT	1.00
ZDBC	1.50
TDEC	0.80
Genitron ACR	2.00
Blowing agent BSH	1.00
Porofor TSH	1.00
Total phr	311.85

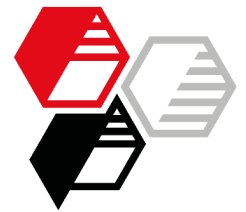
)* No longer available. Recommended: Vistalon 8800

ODR		120°C
ML, minimum	dNm	12
t ₅	min	1.8

ODR		180°C
ML, minimum	dNm	12
MH, maximum	dNm	62
ts ₂	min	0.3
tC ₉₀	min	1.7

Physical properties
LCM cure @ 245°C

Density	g/cm ³	0.41
Load deflection, 50 % deflection	N/cm	22



RRS 4

Compression set

22 h @ RT, 25 % deflection	%	20
22 h @ 40°C, 25 % deflection	%	31

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