



CONSTRUCTION INDUSTRY

Profile, solid, light-colored

Building profile

70 Shore A, EPDM, peroxide cure / LCM cure

Guide formulation of Exxon		M 124
Vistalon 7500		100
SILLITIN P 87		130
Perkasil KS 300		40
Process Oil P 460 (ex Sunpar 2280)		60
Titanium dioxide		20
Silquest A-172NT		2
Zinc oxide		10
PEG 4000		2
Caloxol		10
TAC		2
Perkadox 14-40		8
Total phr		384
Density	g/cm ³	1.43
ODR, ± 5°, 180°C		
ML, minimum	dNm	17
MH, maximum	dNm	116
ts ₂	min	1.0
tC ₉₀	min	7.4
Physical properties		
Press cure 9 min @ 180°C		
Hardness	Shore A	72
Modulus 100 %	MPa	3.8
Tensile strength	MPa	8.2
Elongation at break	%	240
Compression set		
Press cure 15 min @ 180°C		
24 h @ 100°C	ASTM B	%
24 h @ -25°C	ASTM B	%

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