



## AUTOMOTIVE INDUSTRY

### Radiator hose

#### Low electrical conductivity

70 Shore A, EPDM, sulfur cure

Guide formulation of HOFFMANN MINERAL		M 534.0/7
Vistalon 7001		100.0
Stearic acid		1.0
Zinkoxyd aktiv		5.0
Corax N 650		30.0
AKTISIL MM		150.0
Process Oil P 460 (ex Sunpar 2280)		60.0
Sulfur		0.2
TMTD pdr		1.5
TMTM pdr-d		1.5
Perkacit ZDBC pdr		1.5
DTDM		3.0
Total phr		353.7
Density	g/cm <sup>3</sup>	1.33

#### Mooney Viscosity

ML (1+4) 120°C	DIN 53523, T3	MU	44
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#### Mooney Scorch

ML (5 MU) 120°C	DIN 53523, T4	min	16.5
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#### Goettfert Elastograph, ± 0.2°, 170°C

t <sub>10</sub>	DIN 53529, T3	min	1.2
t <sub>90</sub>	DIN 53529, T3	min	4.3

**Physical properties****Press cure 10 min @ 170°C**

Hardness	DIN ISO 7619-1	Shore A	71
Modulus 100 %	DIN 53504, S2	MPa	4.1
Modulus 300 %	DIN 53504, S2	MPa	7.2
Tensile strength	DIN 53504, S2	MPa	10.7
Elongation at break	DIN 53504, S2	%	510
Rebound	DIN 53512	%	53
Tear resistance	DIN ISO 34-1, A	N/mm	17.7
Volume resistivity	DIN IEC 93	Ω cm	2 x 10 <sup>14</sup>
Compression set	DIN ISO 815, B		
22 h @ 120°C, 25 % deflection		%	46
24 h @ 100°C, 25 % deflection		%	27

**Air aging, 72 h @ 135°C****DIN 53508**

Hardness		Shore A	77
Modulus 100 %		MPa	6.5
Modulus 300 %		MPa	11.3
Tensile strength		MPa	11.3
Elongation at break		%	330
Rebound		%	54
Tear resistance	DIN ISO 34-1, A	N/mm	8.4
Δ Hardness		Shore A	+6
Δ Modulus 100 %		%	+58
Δ Modulus 300 %		%	+57
Δ Tensile strength		%	+6
Δ Elongation at break		%, rel.	-35
Δ Rebound		%, rel.	+2
Δ Tear resistance		%	-53

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