GUIDE FORMULATION || page 1 of 1



ELECTRICAL APPLICATION Sheathing, light-colored

55 Shore A, EPDM, sulfur cure Specification DIN VDE 0207 EM1

Guide formulation of Exxon		E.1.0.005	
Vistalon 7001		100.0	
SILLITIN P 87		170.0	
Ultrasil VN 2		15.0	
Paraffin oil		100.0	
Silquest A-189		1.0	
PEG 3350		4.0	
Zinc oxide		5.0	
Stearic acid		1.0	
MBT		1.5	
TMTD		1.0	
ZDBC		1.5	
Tetrone A		0.5	
Sulfur		1.5	
Total phr		402.0	-
Density	g/cm³	1.30	
ODR Monsanto, ± 5°, 180°C			
ML, minimum	dNm	4.5	
MH, maximum	dNm	64	
ts ₂	min	1.5	
tc ₉₀	min	7.0	
Physical properties			DIN VDE
Press cure 7 min @ 180°C			0207 EM1
Hardness	Shore A	54	
Modulus 100 %	MPa	1.8	
Tensile strength	MPa	13.3	> 7
Elongation at break	%	650	> 300
Air aging, 10 d @ 70°C			
Δ Tensile strength	%	+3.5	± 20
Elongation at break	%	565	> 250
Δ Elongation at break	%, rel.	+13	± 20

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