GUIDE FORMULATION || page 1 of 2



2K-PU membrane and joint sealant compound weatherproof and resistant to yellowing 50 Shore A

Polyol linear, aliphatic polycarbonate polyester aliphatic polyisocyanate based on IPDI Isocyanate

	Guide Formulation RR 5510 (12/01) of Covest	V 24403.0 [1]	
Component A	Desmophen C 1200	(1)	17.7
	Mesamoll	(2)	18.0
	UOP L-paste	(3)	1.7
	Sachtleben R-KB-4	(4)	1.8
	Fibadur 04007284	(5)	0.1
	SILLITIN Z 86	(6)	8.8
	EWO	(7)	17.0
	CAB-O-SIL TS-720	(8)	0.8
	Dibutyl-tin-dilaurate, 10 % in Solvesso 100		0.5
	Agitan DF 6420	(9)	0.3
Component B	Desmodur ultra Z 4470 SN	(1)	11.5
	Solvesso 100	(10)	3.0
	Mesamoll	(2)	9.9
	Desmophen C 1200	(1)	8.6
	Dibutyl-tin-dilaurate, 10 % in Solvesso 100		0.3
	Total parts by weight		100.0

Mixing ratio A: B

Pot life 100:50 parts by weight Verarbeitungszeit approx. 30 min

Recommendation For better dispersibility and mechanical properties SILLITIN Z 86 PURISS is

recommended.

Note Dibutyl-tin-dilaurate serves as a catalyst. The pot life can be adjusted by varying the

dosage of catalyst.

Adequate adhesion of the joint sealant to the building materials is obtained with appropriate primers. For absorbent building materials Covestro recommends the use of an 1K-PU-primer according to their guide formulation RR 5590, for non-absorbent building materials primers according to RR 5592 or RR 5594.



GUIDE FORMULATION || page 2 of 2



				V 24403.0 [1]
Technical Data	Hardness Tensile strength Elongation at beak Tear resistance	DIN ISO 7619-1 DIN 53504 DIN 53504 DIN ISO 34-1, B	Shore A MPa % N/mm	50 1.4 110 2.4
Suppliers	 (1) Covestro (2) Lanxess (3) UOP (4) Venator Materials Corporation (5) Finke Colors (6) HOFFMANN MINERAL (7) Sachtleben Minerals (8) Cabot (9) Münzing Chemie (10) ExxonMobil 			

Our applications engineering advice and the information contained in this formulation are based on experience and are made to the best of our knowledge and belief, they must be regarded however as non-binding advice without guarantee. Working and employment conditions over which we have no control exclude any damage claim arising from the use of our data and recommendations. Furthermore we cannot assume any responsibility for patent infringements, which might result from the use of our information.

